



**VT6CM \* - B22 - 1 R 00 - C 1 \***

**Series**

**Y** - Metric port connection, Omit for UNC

**Cam ring**

Volumetric displacement  $\text{cm}^3/\text{rev}$  ( $\text{in}^3/\text{rev}$ )

* B03/R03 = 10.8 (0.66)	B15/R15 = 50.5 (3.08)
B05/R05 = 17.2 (1.05)	B17/R17 = 58.3 (3.56)
B06/R06 = 21.3 (1.30)	B20/R20 = 63.8 (3.89)
B08/R08 = 26.4 (1.61)	B22/R22 = 70.3 (4.29)
B10/R10 = 34.1 (2.08)	B25/R25 = 79.3 (4.84)
B12/R12 = 37.1 (2.26)	B28/R28 = 88.8 (5.42)
B14/R14 = 46.0 (2.81)	B31/R31 = 100.0 (6.10)

\* 'B' - for Mobile

'R' - for Mobile - spring assisted

**Type of shaft**

- 1 - keyed (SAE B)
- 2 - keyed (no SAE)
- 3 - splined (SAE B)
- 4 - splined (SAE BB)

**Modifications**

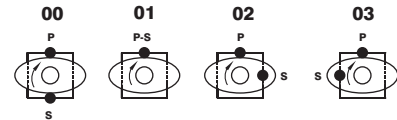
**Seal class**

- 1 - S1 (for mineral oil)
- 4 - S4 (for fire resistant fluids)
- 5 - S5 (for mineral oil and fire resistant fluids)

**Design letter**

**Porting combination**

00 - standard

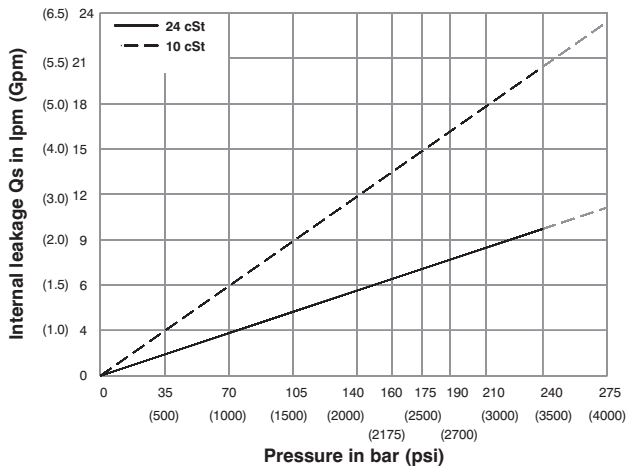


S - Suction port P - Pressure port

**Direction of rotation (view on shaft end)**

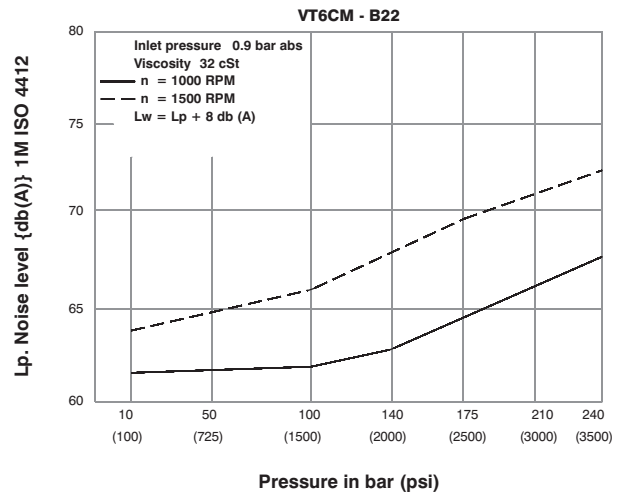
- R - clockwise
- L - counter-clockwise

**INTERNAL LEAKAGE (TYPICAL)**

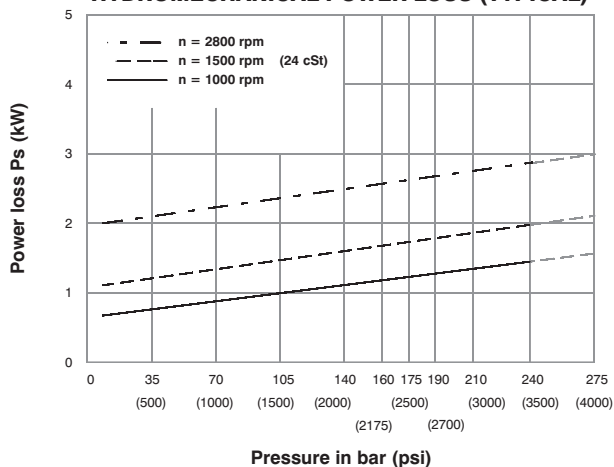


Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow.

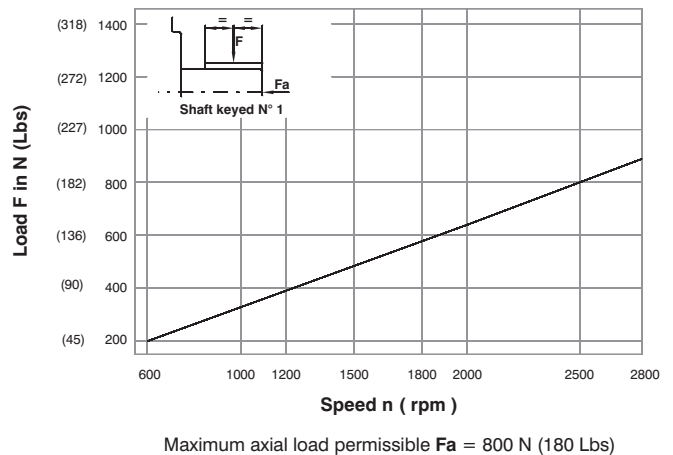
**NOISE LEVEL (TYPICAL)**



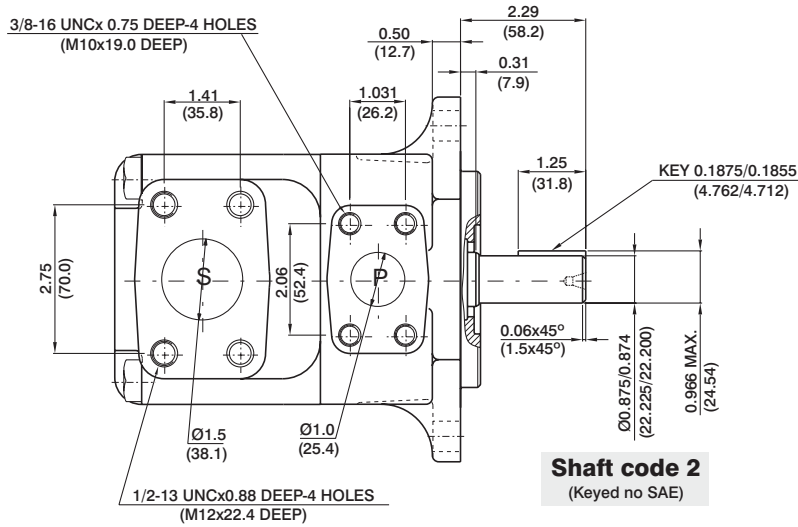
**HYDROMECHANICAL POWER LOSS (TYPICAL)**



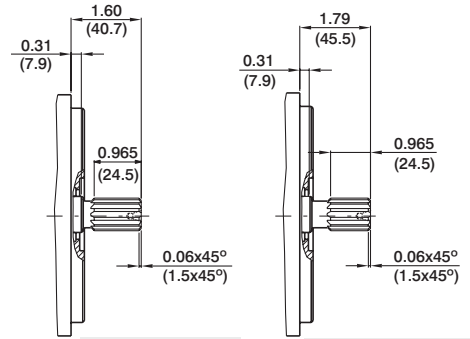
**PERMISSIBLE RADIAL LOAD**



Maximum axial load permissible  $F_a = 800 \text{ N}$  (180 Lbs)

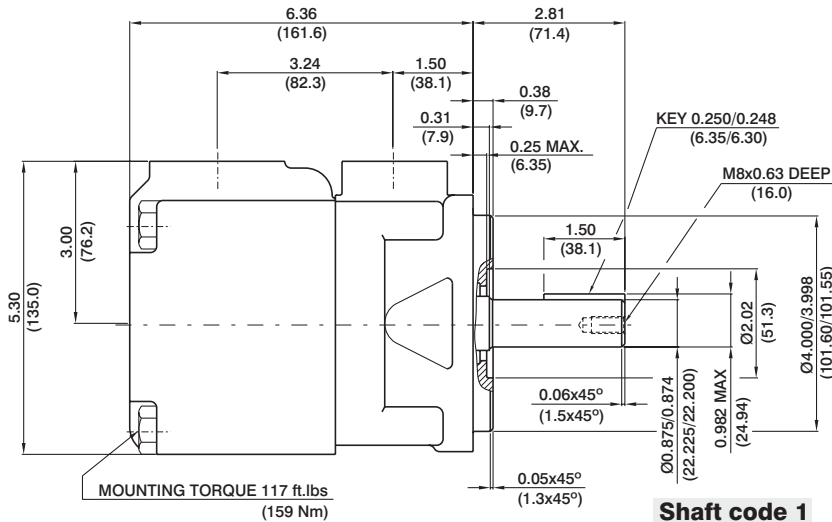


**Shaft code 2**  
(Keyed no SAE)

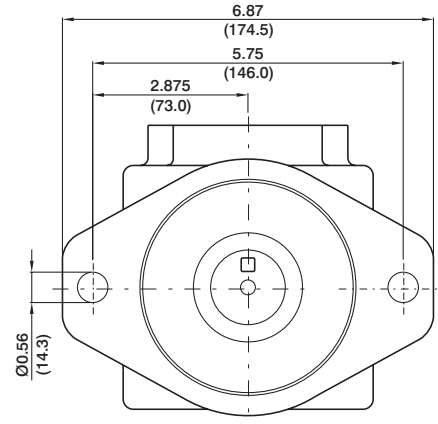


**Shaft code 3**  
SAE B splined shaft  
Class 1-J498b  
16/32 dp. 13 teeth  
30° pressure angle  
flat root side fit

**Shaft code 4**  
SAE BB splined shaft  
Class 1-J498b  
16/32 dp. 15 teeth  
30° pressure angle  
flat root side fit



**Shaft code 1**  
(Keyed SAE B)



Shaft torque limits in <sup>3</sup> /rev x psi (ml/rev x bar)	
Shaft	Vp x p max.
1	14473 (16500)
2	12666 (14300)
3	18246 (20600)
4	19309 (21821)

## OPERATING CHARACTERISTICS - TYPICAL (24 cST)

Pressure port	Series	Volumetric Displacement Vp		Flow q & n = 1500 rpm						Input power p & n = 1500 rpm					
				p = 0 bar (0 psi)		p = 140 bar (2000 psi)		p = 240 bar (3500 psi)		p = 7 bar (100 psi)		p = 140 bar (2000 psi)		p = 240 bar (3500 psi)	
		in <sup>3</sup> /rev	cm <sup>3</sup> /rev	gpm	lpm	gpm	lpm	gpm	lpm	hp	kw	hp	kw	hp	kw
VT6CM	B03	0.66	10.8	4.29	16.2	2.83	10.7	--	--	1.74	1.3	7.11	5.3	--	--
	B05	1.05	17.2	6.83	25.8	5.37	20.3	4.17	15.8	1.88	1.4	10.06	7.5	16.36	12.2
	B06	1.30	21.3	8.44	31.9	7.01	26.5	5.82	22.0	2.01	1.5	11.94	8.9	19.71	14.7
	B08	1.61	26.4	10.48	39.6	9.02	34.1	7.83	29.6	2.15	1.6	14.35	10.7	22.93	17.7
	B10	2.08	34.1	13.52	51.1	12.08	45.7	10.89	41.2	2.28	1.7	18.64	13.4	29.90	22.3
	B12	2.26	37.1	14.71	55.6	13.28	50.2	12.08	45.7	2.28	1.7	19.31	14.4	32.32	24.1
	B14	2.81	46.0	18.25	69.0	16.79	63.5	15.60	59.0	2.55	1.9	23.60	17.6	39.56	29.5
	B15	3.08	50.5	20.00	75.6	18.62	70.4	17.46	66.0	2.68	2.0	25.61	19.1	42.91	32.0
	B17	3.56	58.3	23.12	87.4	21.69	82.0	20.50	77.5	2.82	2.1	29.37	21.9	49.48	36.9
	B20	3.89	63.8	25.32	95.7	23.86	90.2	22.67	85.7	2.95	2.2	31.92	23.8	53.91	40.2
	B22	4.29	70.3	27.88	105.4	26.45	100.0	25.26	95.5	3.08	2.3	35.00	26.1	59.14	44.1
	B25 <sup>1)</sup>	4.84	79.3	31.46	118.9	30.02	113.5	28.83	109.0	3.35	2.5	39.16	29.2	66.38	49.5
	B28 <sup>1)</sup>	5.42	88.8	35.24	133.2	33.78	127.7	32.93 <sup>2)</sup>	124.5 <sup>2)</sup>	3.75	2.8	43.85	32.7	65.04 <sup>2)</sup>	48.5 <sup>2)</sup>
	B31 <sup>1)</sup>	6.10	100.0	39.68	150.0	38.22	144.5	37.38 <sup>2)</sup>	141.3 <sup>2)</sup>	3.75	2.8	48.95	36.5	72.95 <sup>2)</sup>	54.4 <sup>2)</sup>

1) B25-B28-B31 = 2500 R.P.M. max.

2) B28-B31 = 210 bar (3000 psi) max. int.

-- Not to use because internal leakage greater than 50% theoretical flow.